

Date: January 17, 2015

To

Ms. Anupama Giri,
CEO
RSDC

Subject: - **Concurrence for submission of draft QP's to NSDC for QRC approval.**

Dear Ms, Giri,

This is with reference to the draft QP & NOS's shared for the attached list of 78 job roles (refer Annexure I) from your end during November and December month for review & inputs, the same has been reviewed and the same can be presented to NSDC for their due diligence and QRC approval.

In-case any further suggestion or improvising required by the industry or concern members the same to be reviewed and incorporated accordingly.

Regards,



Dr. R Mukhopadhyay
Convenor
RSDC-NOS Sub Committee

Annexure I

S. No	List of job roles
Mixing	
1	Weighing Operator
2	Rubber/Bale cutter
3	Carbon/Oil Charger Operator
4	Material handling and Storage Operator
5	Material loading and Unloading Operator
6	Rubber Adhesive/cement Mixing Operator
Tyre Cord Dipping	
1	Dip Solution Preparation Operator
2	Tyre/Industrial Cord Dipping Operator
3	Creel Room Operator
Stock/component preparation	
1	Ply cutting operator
2	Wire cutting operator
3	Slitting operator
4	Bead room operator
Tyre building	
1	Bicycle/rickshaw tyre building operator-Mono band
2	Bicycle/rickshaw tyre building operator-TBM
3	Tyre building operator-Solid Tyres
4	Tyre Building Operator - Off the Road Tyres
Building	
1	Building operator- Hoses
2	Building operator- Conveyor belts
3	Building operator- V belts/transmission belt
4	Building operator- cables
5	Building operator- footwear
6	Building operator- metal to rubber bonded
7	Building operator- sports goods
8	Building Operator - Rubber roller
Inner Tube (auto) Preparation	
1	Tube cutting operator
2	Valve applicator

3	Tube splicing operator
4	Tube Curing operator
Inner Tube (Bicycle/rickshaw) Preparation	
1	Tube Mandreling operator
2	Tube de-manderelling operator
3	Tube joint preparation/curing operator
Moulding/ Curing	
1	Bladder Assembly Operator
2	Tyre Pre cure preparation (painting, jamming, awling & mold lubrication)
3	Tyre Post Curing preparation operator
4	Bladder / Air Bag curing operator
5	Mould Cleaning & Inspection Operator (Tyre, Non Tyre)
Final finish	
1	Finishing operator - Tyre (Trimming, Inspection & finishing)
2	Finishing operator - Non Tyre (deflashing, inspection & finishing)
Storage & warehousing	
1	Packaging
2	Storage
3	Dispatch
4	Rubber Product Assesmbler (Tyre, Tube & Flap, and other rubber products with end fittings)
Supervisor	
1	Lab Supervisor
2	QA Supervisor (Including Product Testing)
3	Latex compounding Supervisor
4	Supervisor Mixing
5	Supervisor dipping / Calendaring
6	Supervisor Extrusion(including braiding)
7	Supervisor - Stock/Component / Bead Preparation
8	Supervisor Moulding /Curing
9	Finishing Supervisor
10	Ware house Supervisor
Latex Job role	
1	Latex Compounder
2	Dispersion Maker (Ball/Pearl/Attrition Mill Operator)
3	Emulsion maker
4	Lab Chemist (Latex)
5	QA Technician (Latex Products)
6	Planetary Mixer Operator
7	Continuous Foaming Machine Operator
8	Curing Chamber Operator vs Curing Operator (Latex)
9	Dipping Plant Operator

10	Mould Cleaning & Inspection Operator (Latex)
11	Coagulant Bath Operator
12	Foam Wrapping Operator
13	Sorting/Packing Operator for Latex Products
14	Stripping Unit Operator for Latex Products
15	Latex Products Finishing Operator
16	Latex Extruder / Thread machine Operator
Tyre Retreading	
1	Tyre casing Inspection operator
2	Tyre casing Buffing Operator
3	Tread Preparation & Building Operator
4	Enveloping / Vulcanising Operator
5	Final Inspection Operator
Tyre Servicing / Maintenance	
1	Tyre fitter
2	Tyre / Tube repair (tyre care / services)
3	Tyre wheel balancing
4	Tyre inflator
