





### **QUALIFICATION FILE**

### **Sports Ball Craftsperson (Junior)**

$oximes$ Short Term Training (STT) $\Box$ Long Term Training (LTT) $\Box$ Apprenticeship
☐ Upskilling ☐ Dual/Flexi Qualification ☐ For ToT ☐ For ToA
⊠General □ Multi-skill (MS) □ Cross Sectoral (CS) □ Future Skills □ OEM
NCrF/NSQF Level: 3
Submitted By:
Sports, Physical Education, Fitness and Leisure Sector Skill Council (SPEFL-SC) 207, DLF Galleria Mall, Mayur Vihar Extension, Delhi- 110091

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### Section 1: Basic Details

1.	Qualification Name	Sports Ball Craftsperson (Junior)							
3.	Sector/s  Type of Qualification:  ☑ New □ Revised □ Has Electives/Options □OEM	existing	de & version of /previous qualification: (change ous, once approved)	Qualification Name of existing/previouse version:					
4.	a. OEM Name b. Qualification Name (Wherever applicable)	NA							
5.	National Qualification Register (NQR) Code &Version (Will be issued after NSQC approval)	QG-03-S	P-00608-2023-V1-SPEFLSC	F/NSQF Level: 3					
7.	Award (Certificate/Diploma/Advance Diploma/ Any Other (Wherever applicable specify multiple entry/exits also & provide details in annexure)	Certificate							
8.	Brief Description of the Qualification	Sports Ball Craftsperson (Junior) are involved in production, assembling, and finishing spor ball such as basketballs, footballs, cricket balls, etc. Their tasks range from operating machine to fine handcrafting the finished goods.							
9.	Eligibility Criteria for Entry for	a. Entry Qualification & Relevant Experience:							
	Student/Trainee/Learner/Employee	S. No. Academic/Skill Qualific Specialization - if ap			Required Experience (with Specialization - if applicable)				
		1.	10th grade pass						
		2.	9th grade pass	1 Year of relevant experience					
		3.	8th grade pass		2 Years of relevant experience				
		4. 5th grade pass			5 Years of relevant experience				
			Certificate NSQF Level 2, Sports ( Manufacturing Helper	Goods	3 Years of relevant experience				
			: 18						
10.	Credits Assigned to this Qualification, Subject to Assessment (as per National Credit Framework (NCrF))	10			nmon Cost Norm Category (I/II/III) erever applicable): NA				

12.	Any Licensing requirements for Undertaking Training on This Qualification (wherever applicable)	NA							
13.	Training Duration by Modes of Training Delivery (Specify Total Duration as per selected training delivery modes and	☑Offline □Online □Blended (Refer Blended Learning Annexure for details)							
	as per requirement of the qualification)	Training Delivery Theory Practical OJT Man. OJT ES TOWN (Hours) (Hours) (Hours) (Hours) (Hours) (Hours)							
		Classroom (offline) Online	60	150	60	-	30	300	
14.	Aligned to NCO/ISCO Code/s (if no code is available mention the same)	NCO-2015/9329.8103							
15.	Progression path after attaining the qualification (Please show Professional and Academic progression)	Level-4 (Vertical) Sports Goods Master (	Craftsperson						
16.	Other Indian languages in which the Qualification & Model Curriculum are being submitted	Hindi							
17.	Is similar Qualification(s) available on NQR-if yes, justification for this qualification	☐ Yes   ☑ No URLs of similar Qualifications:							
18.	Is the Job Role Amenable to Persons with Disability	☑ Yes ☐ No If "Yes", specify applicable type of Disability: Mobility impairments, limb differences, or chronic conditions affecting movement. it's important to consider that the severity and type of hand disability can vary significantly among individuals. Some individuals with mild to moderate hand disabilities may still possess the ability to perform the necessary tasks with accommodations and adaptations.							
19.	How Participation of Women will be Encouraged	In India, encouraging the participation of women in the sports ball craftsperson job-role requires addressing specific challenges and taking into account the prevalent scenarios. Here are some practical strategies that can be implemented:  1. Women-centric skill development programs: Collaborate with vocational training institutes and organizations to implement skill development programs specifically targeted at women interested in sports goods manufacturing. These programs should focus on practical training in machine operation, assembly techniques, quality control, and safety protocols, providing women with the necessary skills to excel in the jobrole.  2. Government incentives and support: Advocate for government incentives and support for companies hiring and training women in sports goods manufacturing. This could							

		<ul> <li>include subsidies for training programs, and financial assistance for setting up womencentric manufacturing units</li> <li>3. Addressing safety concerns: Establish stringent safety protocols and provide a safe working environment for women in the manufacturing units</li> <li>4. Collaborations with women's organizations: form partnerships with women's organizations and NGOs working towards women's empowerment.</li> <li>5. Flexibility in working hours: Recognize the responsibilities women may have outside of work and provide flexible working hours. This could include options for part-time work, job-sharing arrangements, or shift timings that accommodate their personal commitments.</li> </ul>
20.	Are Greening/ Environment Sustainability Aspects Covered (Specify the NOS/Module which covers it)	⊠ Yes □ No
21.	Is Qualification Suitable to be Offered in Schools/Colleges	Schools ⊠ Yes □ No Colleges ⊠ Yes □ No
22.	Name and Contact Details of Submitting / Awarding Body SPOC (In case of CS or MS, provide details of both Lead AB & Supporting ABs)	Name: Priya Dwivedi Email: Priya.dwivedi@sportsskills.in Contact No.: 011-47563351 Website: www.sportsskills.in
23.	Final Approval Date by NSQC: 23/06/2023	24. Validity Duration: 3 Years 25. Next Review Date: 23/06/2026

### Section 2: Module Summary

### NOS/s of Qualifications

(In exceptional cases these could be described as components)

SPF/N8106: Prepare Equipment and Materials for Production of Sports ball SPF/N8107: Select appropriate manufacturing process to produce sports ball

SPF/N8108: Perform final assembly to produce finished sports goods

SPF/N1169: Improve workplace resource usage DGT/VSQ/N0101: Employability Skills (30 Hours)

### Mandatory NOS/s:

Specify the training duration and assessment criteria at NOS/ Module level. For further details refer curriculum document.

Th.-Theory Pr.-Practical OJT-On the Job Man.-Mandatory Training Rec.-Recommended Proj.-Project

S.	NOS/Module Name	NOS/Module	Core/	NCrF/NSQF	Credits	Т	rainin	g Durati	on (Hou	ırs)			Asses	sment	Marks	
No		Code & Version (if applicable)	Non- Core	Level	as per NCrF	Th.	Pr.	OJT- Man.	OJT- Rec.	Total	Th.	Pr.	Proj.	Viva	Total	Weightage (%) (if applicable)
1.	Prepare Equipment and Materials for Production of Sports ball	SPF/N8106	Core	3	2	20	40	0	-	60	28	72			100	20
2.	Select appropriate manufacturing process to produce sports ball	SPF/N8107	Core	3	3	15	45	30	-	90	40	110			150	30
3.	Perform final assembly to produce finished sports goods	SPF/N8108	Core	3	3	15	45	30	-	90	44	106			150	30
4.	Improve workplace resource usage	SPF/N1169	Non- core	3	1	10	20	-	-	30	20	30			50	10
5.	Employability Skills (30 Hours)	DGT/VSQ/N0101	Non- core	2	1	15	15	-	-	30	20	30			50	10
Dur	ation (in Hours) / Total Ma	rks			10	75	165	30		300	146	354			500	100

Assessment - Minimum Qualifying Percentage	Assessment -	Minimum	Qualifying	Percentage
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Please specify any one of the following:

Minimum Pass Percentage – Aggregate at qualification level: \_\_\_50\_\_% (Every Trainee should score specified minimum aggregate passing percentage at qualification level to successfully clear the assessment.)

Minimum Pass Percentage – NOS/Module-wise: <u>50</u> % (Every Trainee should score specified minimum passing percentage in each mandatory and selected elective NOS/Module to successfully clear the assessment.)

### Section 3: Training Related

1.	Trainer's Qualification and experience in the	12th Class with specialization in working as a Sports Ball Craftsperson (Junior) with 1 years of
	relevant sector (in years) (as per NCVET	academic/industry experience and 1 year of training experience.
	guidelines)	
2.	Master Trainer's Qualification and experience	Graduation with specialization in working as a Sports Ball Craftsperson (Junior) with 3 years of
	in the relevant sector (in years) (as per NCVET	academic/industry experience and 2 year of training experience.
	guidelines)	
3.	Tools and Equipment Required for Training	⊠Yes □No (If "Yes", details to be provided in Annexure)
4.	In Case of Revised Qualification, Details of Any	NA NA
	Upskilling Required for Trainer	

### Section 4: Assessment Related

Assessor's Qualification and experience in	12th Class with specialization in working as a Sports Ball Craftsperson (Junior) with 2 years of
guidelines)	academic/industry experience and 1 year of training experience.
Proctor's Qualification and experience in	
relevant sector (in years) (as per NCVET	
guidelines)	
Lead Assessor's/Proctor's Qualification and	
experience in relevant sector (in years) (as per	
NCVET guidelines)	
Assessment Mode (Specify the assessment	Theoretical and Practical Assessment
mode)	
Tools and Equipment Required for Assessment	$\square$ Same as for training $\square$ Yes $\square$ No (details to be provided in Annexure-if it is different for Assessment)
	relevant sector (in years) (as per NCVET guidelines)  Proctor's Qualification and experience in relevant sector (in years) (as per NCVET guidelines)  Lead Assessor's/Proctor's Qualification and experience in relevant sector (in years) (as per NCVET guidelines)  Assessment Mode (Specify the assessment mode)

### Section 5: Evidence of the need for the Qualification

Provide Annexure/Supporting documents name.

1.	Latest Skill Gap Study (not older than 2 years) (Yes/No): Work in Progress
2.	Latest Market Research Reports or any other source (not older than 2 years) (Yes/No):
3.	Government /Industry initiatives/ requirement (Yes/No): Yes
4.	Number of Industry validation provided: 15
5.	Estimated nos. of persons to be trained and employed: 500 in three years
6.	Evidence of Concurrence/Consultation with Line Ministry/State Departments:
	If "No", why: SPEFL-SC submitted the qualification for the line ministry concurrence.

### Section 6: Annexure & Supporting Documents Check List

Specify Annexure Name / Supporting document file name

1.	Annexure: NCrF/NSQF level justification based on NCrF	Yes
	level/NSQF descriptors (Mandatory)	
2.	Annexure: List of tools and equipment relevant for qualification	Yes
	(Mandatory, except in case of online course)	
3.	Annexure: Detailed Assessment Criteria (Mandatory)	Yes
4.	Annexure: Assessment Strategy (Mandatory)	Yes
5.	Annexure: Blended Learning (Mandatory, in case selected Mode	-
	of delivery is "Blended Learning")	
6.	Annexure: Multiple Entry-Exit Details (Mandatory, in case	-
	qualification has multiple Entry-Exit)	
7.	Annexure: Acronym and Glossary (Optional)	Yes
8.	Supporting Document: Model Curriculum (Mandatory – Public	Yes
	view)	
9.	<b>Supporting Document:</b> Career Progression (Mandatory - Public	Yes
	view)	
10.	Supporting Document: Occupational Map (Mandatory)	Yes
11.	Supporting Document: Assessment SOP (Mandatory)	Yes
12.	Any other document you wish to submit:	

### Annexure: Evidence of Level

NCrF/NSQF Level Descriptors	Key requirements of the job role/ outcome of the qualification	How the job role/ outcomes relate to the NCrF/NSQF level descriptor	NCrF/NSQF Level
Professional Theoretical Knowledge/Process	Sport Ball Craftsperson (Junior) are involved in production, assembling, and finishing sports balls such as basketballs, footballs, cricket balls, etc. Their tasks range from operating machines to fine handcrafting the finished goods.	Work in familiar, predictable, routine, the situation of clear choice. Key tasks of a Sports Ball Craftsperson (Junior) are to prioritize and schedule the work in the most efficient order for the day.	3
Professional and Technical Skills/ Expertise/ Professional Knowledge	Sports Ball Craftsperson (Junior) should have a knowledge of different types of cutting Tools, stitching awls, stitch components. They should also have a knowledge of plating and evaluations of leather quality and appropriate uses.  Sports Ball Craftsperson (Junior) should be able to ensure the availability of the material to run the order and follow quality processes to identify non-conforming materials and use the correct tools for the production	Sports Ball Craftsperson (Junior) are responsible for completion of their own work and expected to learn and improve their performance on the job. They will require well developed practical and skills to complete their work.	3
Employment Readiness & Entrepreneurship Skills & Mind-set/Professional Skill	1.speak with others using some basic English phrases or sentences.     2. follow good manners while communicating with others     3. communicate and behave appropriately with all genders and PwD     4. calculate income, expenses, savings etc. use internet and social media platforms securely and safely     5.identify customer needs and address them appropriately	Recall and demonstrate practical skill, routine and repetitive in a narrow range of application, using appropriate tools.	3
Broad Learning Outcomes/Core Skill	Sports Ball Craftsperson (Junior) should be able to read and understand all usage and safety manuals and communicate in a clear and polite manner.	The person in charge should be able to read, write and do basic arithmetic to write down schedules and read and understand all usage and safety manuals.	3
Responsibility	The key responsibility of Sports Ball Craftsperson (Junior) is to sort and place work to assist the next stage of production and minimize the risk of damage	Responsibility for own work and learning and some responsibility for others' works and learning. They are expected to understand the quality of the work that needs to be delivered.	3

### Annexure: Tools and Equipment (Lab Set-Up)

## List of Tools and Equipment **Batch Size:** 30

S. No.	Tool / Equipment Name	Specification	Quantity for specified Batch size
1	First aid kit		1
2	Whistle		30
3	Stopwatch		5
4	Raw materials (synthetic leather, animal		-
	leather, rubber)		
5	Panel cutting dye (hexagon, pentagon, etc.)		
6	Traditional silk screen printing		1
7	Industrial computerized printing		1
8	Die cutting machine		1
9	Rubber bladder mold		5
10	Industrial single needle lock-stitch sewing		15
	machine		
11	Needle guard		15
12	Stool		30
13	Overlock machine( 5 thread)		2
14	Flat lock machine		2
15	Feed of the arm machine		2
16	Straight knife cutting machine		2
17	Pattern making set		2
18	Tracing wheel		1
19	Storage boxes		2
20	Quality tag		
21	Latex adhesive		1
22	Machine oil		1 bottle
23	Packaging Equipment		1
24	Sanitizing agents		1 Litre
25	Gloves		30
26	Safety goggles	Impact-resistant	30
27	Ladder	Portable, adjustable	1

Classroom Aids

The aids required to conduct sessions in the classroom are:

- 1. Laptop
- 2. Whiteboard

- 3. Marker
- 4. Projector
- 5. Chart paper
- 6. Clipboards
- 7. Height & Weight chart

Annexure: Industry Validations Summary Provide the summary information of all the industry validations in table. This is not required for OEM qualifications.

S. No	Organization Name	Representative Name	Designation	Contact Address	Contact Phone No	E-mail ID	LinkedIn Profile (if available)
1.	Cosco Polymers Industries Private Ltd.	Neeraj Jain	Managing Director	Roop Nagar, Delhi	011-23843000	mail@cosco.in	(iii availabio)
2.	FICCI	Pranav Yadav	Assistant Director	Federation House, tansen marg, Delhi	9911132393	Pranav.yadav@ficci.com	
3.	ACME India	Santosh P. Channalwar	Director	Acme India Microsys Pvt Ltd, 1st Floor, Zunjarrao Building, Above Deccan Tailor, Zunjarrao Market,Kalyan West, Dist : Thane, Maharashtra, www.acmeskillsindia.com	9987933332	director@acmeskillsindia.com	
4.	Proskills Global Skill Developers Pvt Ltd	Supriya Mishra	Operations Head	Proskills Global Skill Developers Pvt Ltd, A 005,004 Shree Krishna Villa, Near Durga Nagar Complex , Chinchpada, Kalyan East, Dist : Thane, Maharashtra, www.proskillsindia.com		proskillsindia@gmail.com	
5.	Kaahilan Pvt. Ltd.	Rajani kant	Chief Executive Officer	Housing Society, Mahada Colony, Andheri- Mumbai	98201154757	Rajni.kant@rozgarkhoj.com	

6.	Cosco India Limited	Nitian Yadav	Sales Representative	Roop Nagar, Delhi- 110007	9999734533	mail@cosco.in
7.	Nelco India Pvt. Ltd.	Abhishek Mishra	Zonal Head	Delhi Road, Meerut- 250002	+91-121- 2511149	sales@nelcoworld.com
8.	Garg Sports Pvt. Ltd.	Manas Rastogi	Business Executive	Khasra No. 867, Village- Datawli, Meerut	080- 486034373	info@gargsports.com
9.	MPS Sports Equipment Pvt. Ltd.	Subhash Yadav	Chief	Vikas Nagar, Mehta Enclave, New Delhi	9136735802	
10.	SportsFitIndia	Sumit Saini	Customer Manager	Sector 5, Noida	9205303733	sales@sportsfitindia.com
11.	Vinex	A Bhalla	Chief Executive for Production	A1/1Udyogpuram Industrial Estate, Delhi Road, Meerut	+91-121- 2441111	info@vinex.co.in

# Annexure: Training & Employment Details Training and Employment Projections:

Year	Total	Candidates	Women People with Disabili		with Disability	
	Estimated Training #	Estimated Employment Opportunities	Estimated Training #	Estimated Employment Opportunities	Estimated Training #	Estimated Employment Opportunities
		Opportunities		Opportunities		Opportunities
1	150	150	40	40	-	-
2	150	150	40	40	-	-
3	200	200	50	50	-	-

Data to be provided year-wise for next 3 years

### Training, Assessment, Certification, and Placement Data for previous versions of qualifications:

Qualification	Year		Total Candidates			Total Candidates Women			People with Disability				
Version		Trained	Assessed	Certified	Placed	Trained	Assessed	Certified	Placed	Trained	Assessed	Certified	Placed

Applicable for revised qualifications only, data to be provided year-wise for past 3 years.

List Schemes in which the	previous version of	Qualification was im	plemented:

- 1.
- 2.

Content availabilit	y for	previous	versions	of o	qualifications:
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□ Participant Handbook □ Facilitator Guide □ Digital Content □ Qualification Handbook □ Any Other:

Languages in which Content is available:

Annexure: Blended Learning

### Blended Learning Estimated Ratio & Recommended Tools:

Refer NCVET "Guidelines for Blended Learning for Vocational Education, Training & Skilling" available on: <a href="https://ncvet.gov.in/sites/default/files/Guidelines%20for%20Blended%20Learning%20for%20Vocational%20Education,%20Training%20&%20Skilling.pdf">https://ncvet.gov.in/sites/default/files/Guidelines%20for%20Blended%20Learning%20for%20Vocational%20Education,%20Training%20&%20Skilling.pdf</a>

S. No.	Select the Components of the Qualification	List Recommended Tools – for all Selected Components	Offline : Online Ratio
1	☐Theory/ Lectures - Imparting theoretical and conceptual knowledge		
2	☐Imparting Soft Skills, Life Skills, and Employability Skills /Mentorship to Learners		
3	☐Showing Practical Demonstrations to the learners		
4	□Imparting Practical Hands-on Skills/ Lab Work/ workshop/ shop floor training		
5	□Tutorials/ Assignments/ Drill/ Practice		
6	□Proctored Monitoring/ Assessment/ Evaluation/ Examinations		
7	□On the Job Training (OJT)/ Project Work Internship/ Apprenticeship Training		

Annexure: Detailed Assessment Criteria

Detailed assessment criteria for each NOS/Module are as follows:

## **SPF/N8106: Prepare Equipment and Materials for Production of Sports ball**

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Select equipment for the production	8	32	-	-
PC1. ensure the availability of all required equipment and tools for the production	1	4	_	_
PC2. use the correct tools and equipment	1	4	-	-
PC3. check that equipment is safe and set up in readiness for use	1	4	_	_
PC4. select the correct component parts for the style being worked on	1	4	-	_
PC5. conform to production quality standards	1	4	-	-
PC6. report any damaged equipment to the supervisor	1	4	_	_
PC7. follow company reporting procedures about defective tools and machines which affect work and are risks/ problems	1	4	-	-
PC8. sort and place work to assist the next stage of production and minimise the risk of damage	1	4	-	-
Prepare materials for the production	12	24	-	-
PC9. identify the materials used to produce sports ball	2	4	_	_
PC10. identify the properties of leather and synthetic leather: Animal skin, PU (polyurethane ) TPU (thermoplastic polyurethane) PVC (Polyvinyl Chloride)	2	4	_	_
PC11. select type of leather or synthetic material based on the product to be manufactured	2	4	-	_

PC12. select the leather that can be used in making of leather-based cricket ball, football, basketball, etc.	2	4	-	-
PC13. ensure coloring of the leather material before it is put in use	2	4	-	-
PC14. identify the process in coloring	2	4	_	_
Maintain hygiene and sanitation	8	16	-	-
PC15. ensure personal hygiene	2	4	-	-
PC16. ensure equipment, workshop, etc. are sanitized before and after the usage	2	4	_	_
PC17. guide others about hygiene and sanitation workplace requirements	2	4	-	_
PC18. report advanced hygiene and sanitation issues to appropriate authority	2	4	-	_
NOS Total	28	72	-	-

## SPF/N8107: Select appropriate manufacturing process to produce sports ball

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Create outer components of leather and synthetic ball	16	47	-	-
PC1. select the tools and materials for the work	1	3	-	-
PC2. check the quality and characteristics of the material	1	3	-	_
PC3. match the required standards before starting to cut	1	3	-	-
PC4. identify defects on the material, if any	1	3	-	-
PC5. calculate the number of components needed for production	1	3	-	-

PC6. use scissors or cutting knife to cut the leather piece as per the markings given on the components	1	3	-	-
PC7. use clicking machine or dyes to cut the batch of materials		_		
	1	3	-	-
PC8. ensure safety during cutting of materials	1	3	-	-
PC9. organize the cut materials into bundles, batches or groups	1	2	-	_
PC10. utilize materials efficiently to get maximum cut pieces with minimum wastage	1	3	_	_
PC11. ensure the number of cut pieces are as per the requirement	1	3	_	_
PC12. identify any imperfections in the material when cutting	I	3	-	<del>-</del>
	1	3	-	-
PC13. agree and review the agreed upon work targets with the supervisor	1	3	-	-
PC14. produce the required batch of components to match the production targets	1	3	_	_
PC15. dispose of waste materials safely and return re-useable materials				
	1	3	_	_
PC16. work in conformance to legal requirements, organizational policies and procedures	1	3		
Create components of rubber ball	17	49	-	-
PC17. select the quantity of rubber to be used for the batch of balls				
1 017. Scient the quantity of rubber to be used for the batter of balls	1	3		-
PC18. identify any imperfections in the material, if any, before using				
	1	3	-	
PC19. use rollers to kneed and thin the rubber	1	3	-	•
PC20. identify the process, duration, techniques required to flatten				
	1	3		
PC21. cut the flattened rubber using hand or clipping machine into slugs	4	2		
DC22, use best molds to exects helf shalls	1	3	-	•
PC22. use heat molds to create half-shells	1	3	-	-
PC23. check the temperature and pressure of the moulds to ensure perfection	1	3	-	_

PC25. buff the half-shell seams using sanding paper	_		
	1	3 -	-
PC26. glue the two half-shells together using an adhesive	1	3 -	_
PC27. load the glued half-shells into the hydraulic molds to create a solid core	1	3 -	_
PC28. rough the surface of the balls using a sanding drum	1	3 -	_
PC29. apply uniform amount of rubber adhesive to the rough balls through tumbling operation	1	3 -	-
PC30. cut the nylon/woolen felts into 'dog bones' shape and stack them	1	3 -	-
PC31. dip the stacked felt to the vat of adhesive to adhere it to the core	1	3 -	-
PC32. use hand or ball-covering machine to apply two felts to the rubber core (2in wide, 6in long)	1	2 -	-
PC33. use roll-down conveyor to remove any lumps or wrinkles along the sim	1	2 -	_
Sort, reports substandard goods before assembling	7	14 -	-
PC34. identify and respond to imperfections, defects and damage due to mishandling	1	2 -	_
PC35. report defects in the tools and equipment one does not have the authority to repair	1	2 -	-
PC36. report risks/ problems likely to affect services to the relevant person promptly and accurately	1	2 -	-
PC37. complete forms, records and other documentation	1	2 -	-
PC38. make sure that the cut material is correctly sorted to assist the next stage of production	1	2 -	_
PC39. make sure that the cut material carefully placed to minimise the risk of damage	1	2 -	_
PC40. carry out closedown procedures on completion of work	1	2 -	_
NOS Total	40	110 -	-

## SPF/N8108: Perform final assembly to produce finished sports goods

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Combine different components of ball	13	26	-	-
PC1. identify the points of inspection of the assembling goods	1	2	_	_
PC2. ensure the quantity of cut items meet specifications	1	2	-	_
PC3. organise and prepare components for sewing	1	2	_	_
PC4. execute the process for Inner and outer joint sewing	1	2	-	_
PC5. carry out test sews	1	2	-	-
PC6. sew cut items to specifications and in the correct sequence	1	2	-	-
PC7. assemble the balls by stitching the panels together	1	2	-	-
PC8. identify if sewn product conforms to shape and size requirements	1	2	-	_
PC9. inspect sewn products against specification	1	2	-	-
PC10. identify, mark and place rejects in the designated location	1	2	-	_
PC11. use tools and equipment correctly, efficiently and safely	1	2	-	-
PC12. prepare sewn work for transfer on to the next stage of the process	1	2	-	_
PC13. complete and store accurate records and documentation	1	2	-	-
Carry out final assembling for balls with bladder, stuffed or hollow core	16	32	-	-
PC14. identify the type of balls and their final assembly process – ball with bladder, hollow rubber ball, cricket ball	1	2	-	-

PC15. inspect bladders after removing from the molds		_		
	1	2	-	-
PC16. perform visual inspection to identify the faulty printed panels if any	1	2	-	-
PC17. identify missed stiches if any	1	2	-	-
PC18. ensure bladder of the ball is glued to the air valve panel before final stitching	1	2	-	-
PC19. inflate the ball to ensure that the bladder has not been punctured by a needle during stitching	1	2	-	-
PC20. use vulcanizing machine to heat the bladder to make it more flexible, durable and stronger	1	2	-	-
PC21. use twining or winding machines to wrap polyester or nylon threads around the inner bladder, to prevent the ball from being deformed	1	2	-	-
PC22. ensure the shape, size and weight of the ball is as per the manufacturing standards	1	2	-	-
PC23. identify the use of core in leather-based cricket ball	1	2	-	_
PC24. identify the characteristics of core used in leather-based cricket ball	1	2	-	-
PC25. differentiate cork and the wool	1	2	-	-
PC26. check quality of the cork and wool	1	2	-	-
PC27. identify ratio of the cork to the wool	1	2	-	-
PC28. measure weight to be maintained for preparation of core	1	2	-	_
PC29. perform final stitching of the outer layer of the ball	1	2	_	_
Carry out final quality and standards check	9	36	-	-
PC30. trim excess threads from the article	1	4	-	-
PC31. check for any incorrect/ damaged stitch/design embroidery	1	4	_	_
PC32. handover to alteration section to mend minor defects	1	4		_
PC33. minimise waste and dispose of all waste materials in the approved manner				
	1	4	-	-

PC34. sort and place work to assist the next stage of production and to minimise the risk of damage	1	4	_	_
PC35. check if the final product meets the standards and international specification	1	4	-	-
PC36. attach brand labels, barcodes/price tags on the article	1	4	-	-
PC37. clean the final article to remove all residue, dirt, adhesive or any other contamination by hand/ machine	1	4	_	-
PC38. wrap the article in paper and prepare for packing in boxes	1	4	-	-
Work effectively with others	6	12	-	-
PC39. interact (verbal, non-verbal and written) in a gender, disability, and culturally sensitive manner	2	4	-	-
PC40. promote a safe and interactive environment	2	4	-	-
PC41. identify and report inappropriate behaviour (e.g. sexual harassment) to appropriate authority	2	4	-	-
NOS Total	44	106	-	-

## SPF/N1169: Improve workplace resource usage

Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
conservation procedures for materials	4	12	-	-
PC1. determine ways to optimize usage of material including water in various tasks/activities/processes	1	3	-	-
PC2. examine various tasks/activities/processes for spills/leaks	1	3	_	-
PC3. eliminate spills/leaks and escalate to appropriate authorities if they cannot be corrected	1	3	_	-
PC4. conduct routine cleaning of tools, machines, and equipment	1	3	_	-
power conservation practices	8	10	-	-
PC5. determine ways to optimize usage of electricity/energy in various tasks/activities/processes			-	-

	2	3		
PC6. ensure if the equipment/machine is functioning normally before commencing work and rectify wherever required	2	2	-	-
PC7. report equipment malfunctions (fumes/sparks/emission/vibration/noise) and lapses in maintenance	2	2	-	-
PC8. ensure that all electrical equipment and appliances are correctly connected and turned off when not in use	2	2	-	-
waste management/recycling procedures	8	8	-	-
PC9. determine recyclable and non-recyclable, and hazardous waste generated	2	2	_	
PC10. seperate waste into different categories	2	2	-	-
PC11. discard non-recyclable waste appropriately	2	2	-	-
PC12. store recyclable and reusable materials in a designated spot	2	2		
Total Marks	20	30	-	-

DGT/VSQ/N0101: Employability Skills (30 Hours)				
Assessment Criteria for Outcomes	Theory Marks	Practical Marks	Project Marks	Viva Marks
Introduction to Employability Skills	1	1		
PC1. understand the significance of employability skills in meeting the job requirements	-	-	-	-
Constitutional values – Citizenship	1	1	-	-
PC2. identify constitutional values, civic rights, duties, personal values and ethics and environmentally sustainable practices	-	-	-	-
Becoming a Professional in the 21st Century	1	3	-	-
PC3. explain 21st Century Skills such as SelfAwareness, Behavior Skills, Positive attitude, self-motivation, problem-solving, creative thinking, time management, social and cultural awareness, emotional awareness, continuous learning mindset etc	-	-	-	-
Basic English Skills	2	3	-	-
PC4. speak with others using some basic English phrases or sentences	-	-	-	-

Communication Skills	1	1		
PC5. follow good manners while communicating with others	-	-		
PC6. work with others in a team	-	-	-	-
Diversity & Inclusion	1	1	-	-
PC7. communicate and behave appropriately with all genders and PwD	-	-	-	-
PC8. report any issues related to sexual harassment	-	-	-	-
Financial and Legal Literacy	3	4		
PC9. use various financial products and services safely and securely	-	-	-	-
PC10. calculate income, expenses, savings etc.	-	-		
PC11. approach the concerned authorities for any exploitation as per legal rights and laws	-	-		
Essential Digital Skills	4	6		
PC12. operate digital devices and use its features and applications securely and safely	-	-		
PC13. use internet and social media platforms securely and safely	-	-		
Entrepreneurship	3	5		
PC14. identify and assess opportunities for potential business	-	-		
PC15. identify sources for arranging money and associated financial and legal challenges	-	-		
Customer Service	2	2		
PC16. identify different types of customers	-	-		
PC17. identify customer needs and address them appropriately	-	-		
PC18. follow appropriate hygiene and grooming standards	-	-		
Getting ready for apprenticeship & Jobs	1	3		
PC19. create a basic biodata	-	-		

PC20. search for suitable jobs and apply	-	-		
PC21. identify and register apprenticeship opportunities as per requirement	-	-		
Total Marks	20	30	-	-

### Annexure: Assessment Strategy

This section includes the processes involved in identifying, gathering, and interpreting information to evaluate the Candidate on the required competencies of the program.

Mention the detailed assessment strategy in the provided template.

- <1. Assessment System Overview:
  - Batches assigned to the assessment agencies for conducting the assessment on SIP or email
  - Assessment agencies send the assessment confirmation to VTP/TC looping SSC
  - Assessment agency deploys the ToA certified Assessor for executing the assessment
  - SSC monitors the assessment process & records
- 2. Testing Environment:
  - Check the Assessment location, date and time
  - If the batch size is more than 30, then there should be 2 Assessors.
  - Check that the allotted time to the candidates to complete Theory & Practical Assessment is correct.
- 3. Assessment Quality Assurance levels/Framework:
  - Question bank is created by the Subject Matter Experts (SME) are verified by the other SME
  - Questions are mapped to the specified assessment criteria
  - Assessor must be ToA certified & trainer must be ToT Certified
- 4. Types of evidence or evidence-gathering protocol:
  - Time-stamped & geotagged reporting of the assessor from assessment location
  - · Centre photographs with signboards and scheme specific branding
- 5. Method of verification or validation:
  - Surprise visit to the assessment location
  - 6. Method for assessment documentation, archiving, and access
  - Hard copies of the documents are stored

#### On the Job:

- 1. Each module (which covers the job profile of Automotive Service Assistant Technician) will be assessed separately.
- 2. The candidate must score 60% in each module to successfully complete the OJT.
- 3. Tools of Assessment that will be used for assessing whether the candidate is having desired skills and etiquette of dealing with customers, understanding needs & requirements, assessing the customer and perform Soft Skills effectively:
  - Videos of Trainees during OJT

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- 4. Assessment of each Module will ensure that the candidate is able to:
- Effective engagement with the customers
- Understand the working of various tools and equipment

### Annexure: Acronym and Glossary

### Acronym

Acronym	Description
AA	Assessment Agency
AB	Awarding Body
ISCO	International Standard Classification of Occupations
NCO	National Classification of Occupations
NCrF	National Credit Framework
NOS	National Occupational Standard(s)
NQR	National Qualification Register
NSQF	National Skills Qualifications Framework
OJT	On the Job Training

### Glossary

Term	Description
National Occupational	NOS define the measurable performance outcomes required from an individual engaged in a particular task. They list down what an
Standards (NOS)	individual performing that task should know and also do.
Qualification	A formal outcome of an assessment and validation process which is obtained when a
	competent body determines that an individual has achieved learning outcomes to given standards
Qualification File	A Qualification File is a template designed to capture necessary information of a Qualification from the perspective of NSQF
	compliance. The Qualification File will be normally submitted by the awarding body for the qualification.
Sector	A grouping of professional activities on the basis of their main economic function, product, service or technology.
Long Term Training	Long-term skilling means any vocational training program undertaken for a year and above.
	https://ncvet.gov.in/sites/default/files/NCVET.pdf